

## **Preparation of black-TiO<sub>2</sub> and its application in photocatalytic removal of methyl orange dye**

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### **ABSTRACT**

*For a few decades, Titanium Dioxide (TiO<sub>2</sub>) has been the most studied photocatalyst due to its significant optical property. In the paper, TiO<sub>2</sub> pigment powder (Anatase form) was selected as a precursor to prepare a variety of Black-TiO<sub>2</sub> samples, and the typical material was then evaluated for its photocatalytic activity in organic pollutant treatment. Some properties of Black-TiO<sub>2</sub> were determined via common methods such as sensory analysis, X-Ray diffraction, and bandgap measurement obtained from UV-Vis spectroscopy. As a result, the material was successfully converted to more than 40% organic pollutant as Methyl Orange (C<sub>14</sub>H<sub>14</sub>N<sub>3</sub>NaO<sub>3</sub>S) for an hour, as two times higher than that of the amount converted by pristine TiO<sub>2</sub>. In addition, Black-TiO<sub>2</sub> performed much better photocatalytic activity in an acidic medium in comparison with a neutral one, and the material also remained its activity as more than 90% after three time-continuous recycling operations.*

**Keywords:** Photocatalysis; Black-TiO<sub>2</sub>.

### **1. INTRODUCTION**

At present, environmental pollution is still a challenge not only for developing countries but also for developed countries worldwide. Due to the diversity in industrial production activities, a large amount of wastewater containing many toxic substances has been directly discharged into the environment. Pollutants such as organic compounds and heavy metals exist mainly in wastewater from the cosmetic industry, pharmaceutical industry, landfill, agricultural cultivation, etc., which negatively affects the environment, makes water pollution increasingly serious [1]. Some effective methods have been applied to remove water pollutants, notably the photocatalytic oxidation process, using TiO<sub>2</sub> as a catalyst in the process. Since TiO<sub>2</sub> was first used in the photocatalytic process to treat Cyanide-containing wastewater, the material has been widely used in environmental treatment [2]. Thanks to outstanding properties such as optical stability, non-toxicity, low cost, and insoluble in water under most conditions, TiO<sub>2</sub> becomes a truly remarkable and attractive material in environmental applications. However, the major drawback of TiO<sub>2</sub> is that the recombination of the electron/hole pair takes place at a relatively fast rate, which reduces the efficiency of the material. In addition, the large bandgap energy leads to a limitation on the material's ability to absorb light radiation, and thereby energy consumption is likely high in providing radiation. To improve these demerits, scientists have studied the synthesis and modification of TiO<sub>2</sub> into new forms of materials with outstanding properties towards reducing the recombination rate, expanding the radiation absorption region, and thereby increasing the efficiency of pollutant treatment. Black-TiO<sub>2</sub> is the result of the successful modification of TiO<sub>2</sub> based on a number of procedures such as laser irradiation [3], H<sub>2</sub> reduction under high pressure [4] or high temperature [5], organic solvents [6], and NaBH<sub>4</sub> reduction [7].

In this study, Black-TiO<sub>2</sub> material was prepared via the method of reducing TiO<sub>2</sub> by NaBH<sub>4</sub> agent under various reaction conditions and applied in wastewater treatment, particularly Methyl Orange removal. The Black-TiO<sub>2</sub> evaluation is based on simple sensory perception through color and shape of the material. Next, a series of investigation were conducted to evaluate the Black-

TiO<sub>2</sub> material, including the investigation of TiO<sub>2</sub> preparation conditions (calcination time, calcination temperature, reagents ratio) and the investigation of reaction conditions (pH, concentration of Methyl Orange, Black-TiO<sub>2</sub> and Methyl Orange ratio).

## 2. EXPERIMENTAL

### 2.1. Preparation and characterization of materials

In this work, the preparation of Black-TiO<sub>2</sub> is based on the previous research [8] with modification. In detail, a commercial fine TiO<sub>2</sub> powder (Anatase form, from Van-Hai Company) was used as a starting material. The reduction agent NaBH<sub>4</sub> was purchased from Acros Company with high purity. In addition, all chemicals involved in the process were used without any further treatment. Generally, many different Black-TiO<sub>2</sub> materials were prepared by changing various conditions (TiO<sub>2</sub>/NaBH<sub>4</sub> mass ratio, calcination temperature, and duration) in the research, as shown in table 1. The preparation of the samples was carried out by the following steps: Firstly, 2.0 g of pristine TiO<sub>2</sub> powder was mixed with 0.75 g of NaBH<sub>4</sub>, followed by heating in the furnace under nitrogen atmosphere at different temperatures and times. The sample then cooled down, washed with distilled water and ethanol at least two times, and dried at 110 °C overnight. In this paper, the catalytic activity of the V22 sample, as a typical sample, was selected to report.

**Table 1.** List of Black-TiO<sub>2</sub> materials (named as Vx) prepared in different conditions.

| Duration \ Calcination Temperature                     | 300°C | 350 °C | 400 °C | 450 °C |
|--------------------------------------------------------|-------|--------|--------|--------|
| 1h                                                     | V22   | V26    | V30    | V17    |
| 2h                                                     | V23   | V27    | V31    | V34    |
| 3h                                                     | V24   | V28    | V32    | V35    |
| 4h                                                     | V25   | V29    | V33    | V36    |
| Mass ratio TiO <sub>2</sub> /NaBH <sub>4</sub> (wt/wt) | 5:0.5 | 5:0.75 | 5:1    | 5:1.25 |
|                                                        | V39   | V40    | V37    | V41    |

The crystalline structure of the above catalyst was analyzed by powder X-Ray diffraction using Advance D8 diffractometer, with Cu K $\alpha$  radiation ( $\lambda = 1.5418\text{\AA}$ ) operated at 30 kV and 10 mA, measurement step of 0.01944° over a 2 $\theta$  range from 5° to 70° at a scan rate in 2 $\theta$  about 4°/min. The crystallite sizes were estimated from the line broadening of the (111) peak obtained. The crystallite size D was calculated from the Scherrer equation in Eq (1):

$$D = \frac{0.9 \times \lambda}{B \times \cos \theta} \quad (1)$$

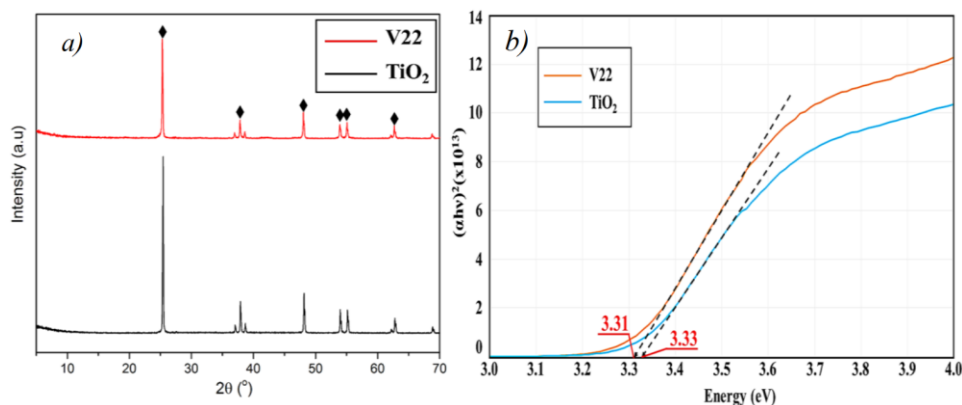
Where  $\lambda$  is the wavelength of the X-rays,  $\theta$  is the diffraction angle, and B is the corrected full width, at half-maximum of the peak. In order to confirm the size as well as the size distribution of Au particles, we used transmission electron microscopy (TEM) by using JEOL – JEM 1400 operated at 100 kV.

### 2.2. Methyl Orange removal test

The efficiency for Methyl Orange removal of the Black-TiO<sub>2</sub> materials in this work was carried out in a continuous system with an annular reactor that included an interconnected quartz tube. An 11W UV-C radiation lamp was put inside the quartz tube. The outside diameter of the quartz tube was 35 mm with a thickness of 1mm. The outlet of the reactor was connected with a container storing a mixture of 500 mL Methyl Orange solution and 0.1 g Black-TiO<sub>2</sub>, and the inlet was connected with a simple pump before the mixture. The Methyl Orange solution was prepared with various concentrations (50, 100, 200 ppm) depending on the investigation, while the amount of Black-TiO<sub>2</sub> remained at 0.1g. After every 10 minutes, the mixture was diluted and analyzed by UV-Vis spectroscopy at 463 nm, Spectrony Genesys 2pc, to determine Methyl Orange concentration.

### 3. RESULTS AND DISCUSSION

#### 3.1. Characterization



**Figure 1.** a) XRD pattern of Black- $\text{TiO}_2$  V22 sample and standard sample (JCPDS 21-1272);  
b) Restricted energy of V22 sample and pristine  $\text{TiO}_2$ .

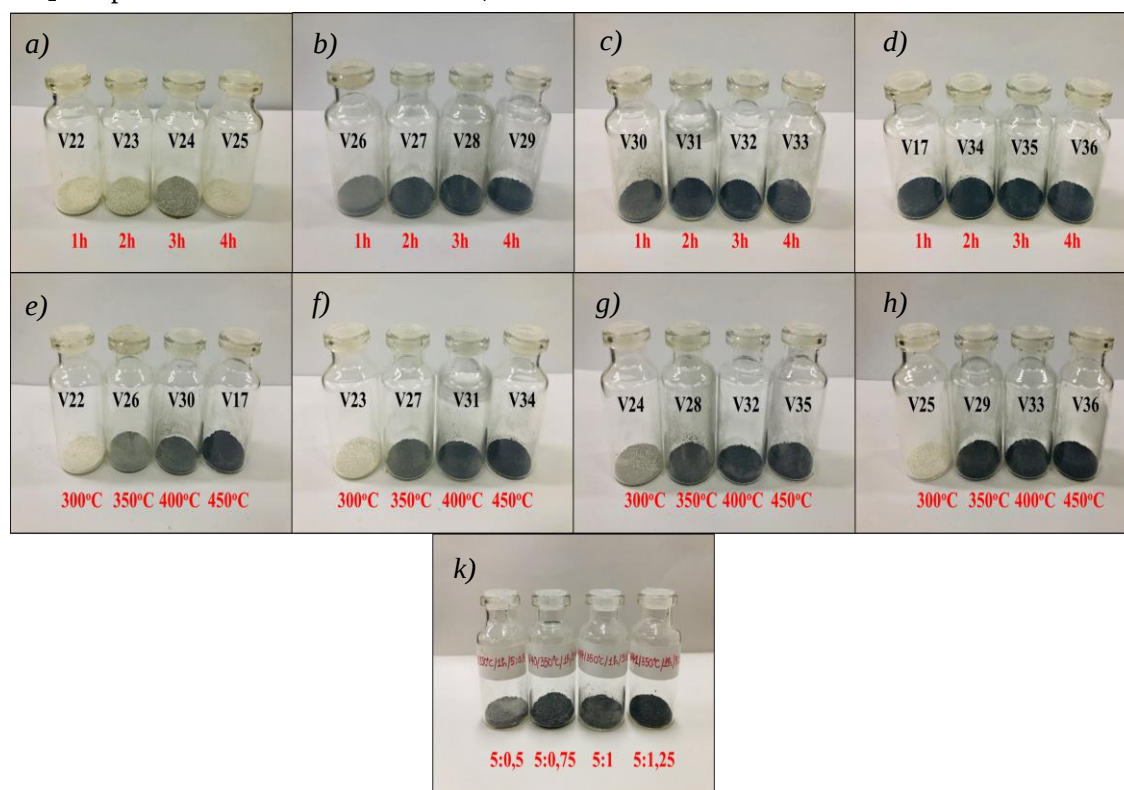
The standard XRD plot was used to determine the crystal structure corresponding to the peak that appeared on the measurement result. The  $2\theta$  peaks at  $25.3^\circ$ ;  $36.9^\circ$ ;  $37.8^\circ$ ;  $38.6^\circ$ ;  $48^\circ$ ;  $53.9^\circ$ ;  $55.1^\circ$ ;  $62.7^\circ$  were characteristic of the Anatase form in Black- $\text{TiO}_2$  V22 sample. The peaks emerge at the same  $2\theta$  values as the standard  $\text{TiO}_2$  sample JCPDS 21-1272, and no new peak was detected, indicating no phase conversion after the preparation.

Based on the Tauc method, the bandgap energy of the material was theoretically calculated. Among the Black- $\text{TiO}_2$  samples, the V22 sample particularly exhibited a stronger light absorption than the pristine  $\text{TiO}_2$ , and thus determining the bandgap energy of these two samples. It could be referred that the restricted energy of V22 sample was successfully reduced compared to the pristine sample, which was confirmed by the improvement of photocatalytic activity of V22 sample compared to the pristine sample in the next section.

#### 3.2. The effect of preparation conditions on materials

In the study, there were three main types of experiments carried out to investigate the appearance of the Black- $\text{TiO}_2$  materials after preparation via the sensory method. From which, it was possible to predict the light absorption of the prepared sample through the color of the materials with simple steps and the least cost. The first experiment was conducted to evaluate the effect of calcination time on the product. In this experiment, the temperature and the mass ratio between  $\text{TiO}_2$  and  $\text{NaBH}_4$  were kept constant while the calcination time increased exponentially, particularly 1 h, 2 h, 3 h, and 4 h (as shown in figure 2.a,b,c,d). The image shows that at the same temperature, the longer the calcination time, the darker the color would be. The next experiment was performed with the aim of observing the effect of the temperature on the Black- $\text{TiO}_2$  samples. In this experiment, the calcination time and mass ratio between  $\text{TiO}_2$  and  $\text{NaBH}_4$  were maintained unchanged while the temperature increased to  $300^\circ\text{C}$ ,  $350^\circ\text{C}$ ,  $400^\circ\text{C}$ , and  $450^\circ\text{C}$  respectively (as shown in figure 2.e,f,g,h). The picture exhibits that the higher the heating temperature is, the darker the Black- $\text{TiO}_2$  samples are. This can be explained by the fact that due to the high temperature,  $\text{NaBH}_4$  decomposes more, and the hydrogenation reaction is far easier, making the  $\text{TiO}_2$  much more defective resulting in a darker color. The final experiment was designed to evaluate the effect of the number of reactants on the product. Specifically, the mixture was constantly calcined at  $35^\circ\text{C}$  in 1h. Meanwhile, the mass ratio between  $\text{TiO}_2$  and  $\text{NaBH}_4$  was changed for each experiment. The mass ratios of  $\text{TiO}_2:\text{NaBH}_4$  selected for investigation were 5:0.5, 5:0.75, 5:1, and 5:1.25 (g/g). figure 2.k) shows the gradual darkening in color of the Black-

TiO<sub>2</sub> samples when the amount of NaBH<sub>4</sub> was increased in the reaction mixture.



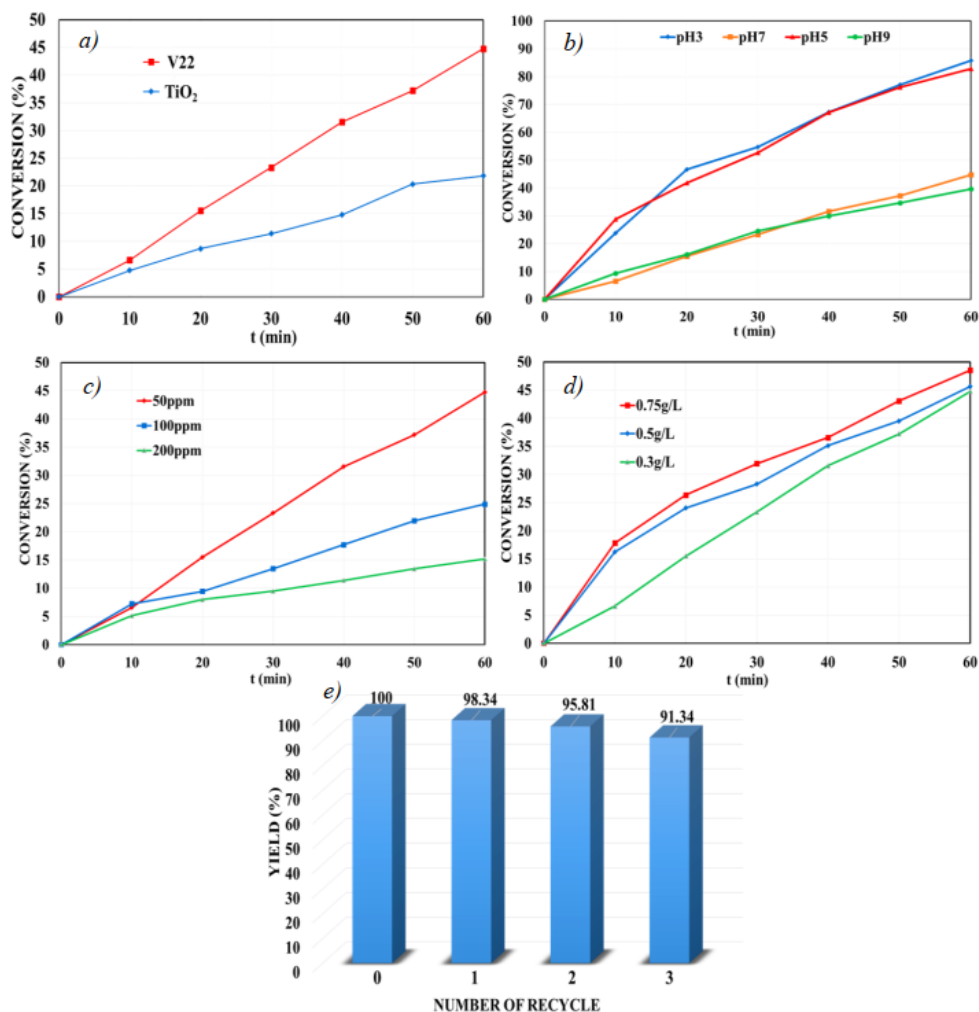
**Figure 2.** a,b,c,d) Prepared samples at 300 °C, 350 °C, 400 °C, and 450 °C, respectively;  
e,f,g,h) Prepared samples at calcination time of 1 h, 2 h, 3 h, and 4 h, respectively;  
k) Prepared samples with different mass ratio TiO<sub>2</sub>/NaBH<sub>4</sub>.

### 3.3. The effect of reaction conditions on photocatalytic activity

Figure 3.a) shows that the photocatalytic activity of the Black-TiO<sub>2</sub> V22 sample was significantly improved compared to pristine TiO<sub>2</sub>. Specifically, the material was able to convert approximately 45% of Methyl Orange in a period of 1 hour, twice as compared to the amount of Methyl Orange converted by pristine TiO<sub>2</sub>. This result supported the result obtained in the Tauc method to determine the bandgap energy of the prepared sample. In acidic and alkaline mediums, Methyl Orange absorbed light of different wavelengths. In this experiment, the MO degradation was evaluated in acidic (pH3 and pH5), neutral (pH7), and alkaline (pH9) medium. The conversion of Methyl Orange in an acidic medium was higher than that in a neutral and alkaline medium, as shown in figure 3.b). This result could be explained based on the PZC theory. In the acidic medium, Black-TiO<sub>2</sub> tended to be positively charged at the surface, which increased the electrostatic interaction with Methyl Orange in the solution and thus increased the conversion. In contrast, in neutral or alkaline medium, Black-TiO<sub>2</sub> was negatively charged and the conversion was approximately 45% of Methyl Orange.

Figure 3.c) exhibits the process of investigating the effect of Methyl Orange concentration on the photocatalytic efficiency of the V22 sample. The experiment was carried out with a concentration of Methyl Orange of 50, 100, and 200 ppm. In general, all experiments showed a general trend toward process conversion rate. The efficiency of the reaction decreases with the increase in the initial Methyl Orange concentration. As shown in figure 3.d), the experiment was established to investigate the effect of mass/volume ratio between V22 sample and Methyl

Orange solution on the efficiency of the reaction. The conversion of Methyl Orange increased when there was an addition of Black-TiO<sub>2</sub> sample. The difference was considerable in half period of reaction time. Figure 3.e) shows the recycling ability of the V22 sample after three continuous runs (only counted the recycling runs). The results implied that the photocatalytic activity of the sample V22 decreased slightly after the operation. At the third recycling, the photocatalytic activity remained at more than 90% compared to that of the original V22 sample.



**Figure 3.** a) The photocatalytic efficiency of pristine TiO<sub>2</sub> and V22 sample in a neutral medium; b) The photocatalytic efficiency of V22 sample at different pH; c) The photocatalytic efficiency of V22 sample at different Methyl Orange concentration; d) The photocatalytic efficiency of V22 sample with different mass/volume ratios between V22 sample and Methyl Orange solution; e) The recycling operation of V22 sample.

#### 4. CONCLUSION

The Black-TiO<sub>2</sub> material was successfully prepared via the NaBH<sub>4</sub> reduction method. Furthermore, its characteristics were investigated through the sensory method, XRD, and bandgap energy measurement. The results had provided a deep understanding about the properties of prepared materials. The photocatalytic activity of Black-TiO<sub>2</sub> was investigated based on the change of factors: pH of the medium, Methyl Orange concentration, and mass/volume (g/L) ratio between Black-TiO<sub>2</sub> and Methyl Orange. Results showed that the Black-

TiO<sub>2</sub> material was able to decompose Methyl Orange under the effect of UV light better than pristine TiO<sub>2</sub>, which was explained by the improvement of light absorption and the reduction in restricted energy. There are various defects on Black-TiO<sub>2</sub> reported previously. This study should also be conducted to investigate the presence of which kind of defects on the Black-TiO<sub>2</sub> surface via XPS method. These defects show many practical applications. Some of the conditions of the experiments in this study were not practical. In order to apply the result of this research, a study of the application of Black-TiO<sub>2</sub> material in the visible light region should be conducted. The light intensity in the study was considered a constant to simplify the process of research. However, this value could not be maintained the same in practical use over time. Therefore, the effect of light intensity on the ability of Methyl Orange treatment should be observed. The prepared material has exhibited a reduction in efficiency over time. It is critical to research regenerating the catalysts to save operating costs when applied to an industrial scale.

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### TÓM TẮT

#### TỔNG HỢP TiO<sub>2</sub> ĐEN VÀ ỨNG DỤNG TRONG QUÁ TRÌNH QUANG XÚC TÁC XỬ LÝ METHYL DA CAM

Hiện nay, TiO<sub>2</sub> là một loại xúc tác quang đã và đang được nghiên cứu rộng rãi nhờ vào những tính chất đặc trưng của vật liệu. Trong nghiên cứu này, TiO<sub>2</sub> dạng chất màu (pigment, Anatase 100%) được lựa chọn nhằm tổng hợp vật liệu Black-TiO<sub>2</sub> và khảo sát khả năng ứng dụng trong phản ứng xúc tác quang xử lý chất ô nhiễm trong môi trường lỏng. Các tính chất của vật liệu tổng hợp Black-TiO<sub>2</sub> được đánh giá thông qua phương pháp cảm quan đơn giản và các phương pháp khác như nhiễu xạ tia X (XRD), xác định mức năng lượng vùng cấm vật liệu từ phổ hấp thụ ánh sáng vùng UV-Vis. Kết quả là, vật liệu Black-TiO<sub>2</sub> đã thành công chuyển hóa hơn 40% chất ô nhiễm Methyl da cam (C<sub>14</sub>H<sub>14</sub>N<sub>3</sub>NaO<sub>3</sub>S) trong 1 giờ, gấp đôi so với lượng được chuyển hóa bởi tiền chất TiO<sub>2</sub> ban đầu. Bên cạnh đó, khả năng chuyển hóa của vật liệu trong môi trường axit tốt hơn hẳn so với môi trường trung tính và hoạt tính quang hóa của Black-TiO<sub>2</sub> vẫn đạt trên 90% sau 3 lần tái sinh liên tục.

**Từ khóa:** Xúc tác quang; Black-TiO<sub>2</sub>; Xử lý môi trường.